



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	737	6523	PISTON AND PISTON PIN ASSEM	8	
2	737	6615	PISTON AND PISTON PIN ASSEM	AR	
2	39	67127	RING, PISTON (STANDARD)	8	
2	39	67128	RING, PISTON (.030 O.S.)	AR	
3	23	85721	BEARING UNIT, CRANKSHAFT (S	4	
3	23	85685	BEARING UNIT, CRANKSHAFT M	AR	
3	23	85723	BEARING UNIT, CRANKSHAFT M	AR	
3	23	85724	BEARING UNIT, CRANKSHAFT M	AR	
3	23	85725	BEARING UNIT, CRANKSHAFT M	AR	
4	23	85686	BEARING UNIT, CRANKSHAFT M	1	
4	23	85687	BEARING UNIT, CRANKSHAFT M	AR	
4	23	85688	BEARING UNIT, CRANKSHAFT M	AR	
4	23	85689	BEARING UNIT, CRANKSHAFT M	AR	
4	23	85690	BEARING UNIT, CRANKSHAFT M	AR	
5	17	35312	PIN, DOWEL - REAR BEARING C	1	
6	26	14756	OIL SEAL, REAR BEARING CAP (L	1	2
6	26	75980	OIL SEAL, REAR BEARING CAP (R	1	2
7	230	5534	FLYWHEEL	1	
8	10	49845	SCREW, FLYWHEEL TO CRANKE	6	
10		47607A	DRIVE PLATE, FLYWHEEL	1	
11	10	35091	SCREW, DRIVE PLATE TO FLYW	6	
12	13	35048	LOCKWASHER, DRIVE PLATE SC	6	
13	614	3553	CONNECTING ROD ASSEMBLY	8	
14	10	52192	BOLT, CONNECTING ROD CAP	16	
15	11	37493	NUT, CONNECTING ROD CAP E	16	
16	23	85726	BEARING SET, CONNECTING RO	8	
16	23	85727	BEARING UNIT (PAIR), CONNECT	AR	
16	23	85728	BEARING UNIT (PAIR), CONNECT	AR	
16	23	85691	BEARING UNIT (PAIR), CONNECT	AR	
16	23	85729	BEARING UNIT (PAIR), CONNECT	AR	
17	429	6612	CRANKSHAFT (L.H. ROTATION)	1	
17	429	6613	CRANKSHAFT (R.H. ROTATION)	1	
18	28	34466	KEY, CRANKSHAFT PULLEY ANC	2	